

**OBSA MTC INDUSTRIE SRL**

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FIXED PORTAL PAYOFF 1250 TYPE SVFP

The driven or undriven pay-off SVFP1250 is well designed for reels with diameter 600mm,800mm,1000mm,1250mm.

It has the shape of a typical portal pay-off, without the move sideways auto-traversing system and therefore remains fixed.

Its main application is in automated winding/rewinding lines where a motorized roller conveyor, drive from the operator panel, transports the full reel, ready for unwinding, directly under the portal pay-off.

The body is made from thick electro-welded and normalized sheet metal and profiles and it is composed of a base with a coil holder shoulder group.

The lifting of the reel and the closing of the pintles are carried out automatically by means of gearmotors.

The pintles are drive to open and close simultaneously.

There are two version of this machine: one driven and one undriven.

In the undriven version is assembled a pneumatic brake system (composed from a caliper brake pneumatically applied) in order to obtain the best possible adjustment / tensioning of the cable during the unwinding process.

The push buttons for the up/down and open/close functions are positioned in such a way as to make control operations as easy as possible.

There isn't need for foundations, the payoff is placed at floor level.

OPERATIONS FOR AUTOMATIC LOADING AND UNLOADING FULL / EMPTY REEL

1. Open the driven and undriven pintles up to a correct large measure
2. Place the reel between the two pintles
3. Align the two pintles with the hole of the reel
4. Close the two pintles using the push button available
5. Check that two pintles are correctly threaded through the holes in the reel
6. Lift the reel using the control button
7. The machine is ready to work

NOTE: All these operations always require the constant presence of an operator and must be constantly monitored by the same operator who will also have the task of making any corrections from the operator panel.

Technical Specifications:

Diameters of reel (mm)	600-800-1000-1250 mm
Max weight reel (Kg)	1500
Minimum width reel (mm)	400
Max width reel (mm)	730
Hole reel min and max (mm)	80-127



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